## PRODUCT CATALOG METAL DETECTORS ELEKTRON



# www.detektorymetali.com

#### **NOWA SIEDZIBA FIRMY**



Since 1995, we have been manufacturing detection systems for all metals and other foreign bodies in food, knitwear and industrial products. Many years of experience and inspired by our customers to implement systems that are user-friendly and intuitive. The highest level of detection, reliability and stability of the metal detectors have won the appreciation of our customers worldwide. Our machines replace human labour rather than absorbing complex handling.

The metal detectors feature a non-contact self-learning system and an auto-calibration system that is unparalleled in other detectors. The 10-year warranty on the metal detector heads attests to the superior quality of our products.



#### **COMPANIES THAT TRUST US**

























FRUCT





























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#### APPLICATION

Metal detectors of the **ELEKTRON-MD** type are mainly dedicated to the food industry. We offer devices designed for packaged and unpackaged (bulk) products such as

- meat fresh and frozen,
- fish, seafood fresh and frozen,
- dairy products,
- vegetables and fruit- fresh, frozen and processed,
- bakery and confectionery products,
- ready-made products, e.g. pizza,
- cereal products,
- spices and herbs,
- coffee beans, ground coffee, instant coffee,
- sugar, salt,
- teas, dried fruit,
- nuts- ready-to-use mixtures for the confectionery industry
- and wherever else it is indispensable.

#### **ADVANTAGES AND BENEFITS**

- Highest level of detection, guaranteeing high quality products.
- Protects against loss of a good contract or reduction in product price due to metal contamination.
- Compliant with HACCP, CE, IFS, NEC system standards.
- Longest probe warranty (10 years).
- Non-contact automatic learning system,
- Built-in auto-calibration system no maintenance required periodic maintenance,
- FROST' system
- 24-hour technical service support, consultation and training.
- Generally available spare parts from renowned companies.
- Repair and modernisation of our machines, even the oldest ones according to our customers' requirements.

#### **INDICATIONS**

- H detector dedicated to work in difficult conditions.
- **F** detector with built-in 'FROST' system.
- **S** detector with separator.
- **G** metal detector belt with rubber gripper.













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#### AUTO LEARNING

Series of detectors **ELEKTRON-MD** has a unique system that cannot be found in other detectors. Standalone system **touchless auto learning** analyzes the tested product and saves detection parameters (e.g. product influence and background automatically). Detector steering the transporter automatically moves the product through the probe window detecting forward and backward until the completion of learning. This solution is to facilitate help with heavy products. As a result, learning is much more accurate without interruption a also the level of detection and stability of the metal detector operation.

#### AUTOCALIBRATION

Metal detectors of our production have a **built-in auto-calibration system**, thanks to which devices do not require constant service inspections. The detection system oscillates accurately at the frequency of the test substance, it adjusts the variable values itself. The management system is designed so that after each disconnection of the detector from the power supply, it automatically performs background analysis and self-calibration after being switched on again.

#### "FROST" SYSTEM

Our devices can be equipped with a frost system, unparalleled in other metal detectors. Built-in inside the control panel of the heating system and thermostat, protects internal electronic systems against moisture and cold. It is the only protection against sudden changes in temperature during washing and protects against moisture absorption inside (for example, a cold machine washed with hot water, machine operation in cold store and with frozen product).

#### MAXIMUM DIMENSIONS OF THE TESTED PRODUCTS

ELEKTRON-MD	2005, 2008, 2010     3005, 30       2012, 2015     3012, 30       30     30		5, 3018,	4005, 4008, 4010 4012, 4015, 4018 4020, 4025, 4030	
Height [mm]	50, 80, 100, 120, 150	50, 80, 100 120, 150, 180, 200		50, 80, 100 120, 150, 180 200, 250, 300	
Width [mm]	160 260		0	360	
ELEKTRON-MD	5005, 5010, 5015, 5020, 5025, 5030, 5035, 5040		6005, 6010, 6015, 6020, 6025, 6030, 6035, 6040		
Height [mm]	50, 100, 150, 200, 250, 300, 350, 400		50, 100, 150, 200, 250, 300, 350, 400		
Width [mm]	460		560		

#### **MAIN FEATURES**

- Clear HMI touch screen.
- Cover of the detection zone made of transparent polycarbonate.
- Transparent polycarbonate control panel cover.
- Intuitive menu and simple operation.
- Easy parameter setting system.
- Probe leakage class IP-69, conveyor drive IP-54/65.
- Additional output signals:
  - detection enabled
  - metal detection
  - start of the transporter
  - stopping another machine or the giving conveyor belt.
- Increase in efficiency and stability of work exceeding the detectors of other companies.
- Structures made of stainless steel are subjected to glass blasting it is a surface hardening technique of stainless steel that facilitates the maintenance of hygiene and cleanliness of the device.

#### SYSTEM FUNCTIONS

- Menu in Polish and English (standard).
- Optional menu in any other language indicated by the customer.
- History of detection, alarms, date and time.
- USB port for reading data into a flash drive.
- Memory function for testing 100 different products.
- Auto learning system. Automatic system self-calibration.
- Detection analysis graph.
- Automatic system inducing correct detection.
- Password protected access levels.
- Confirmation of the discharge of contaminated product and signal of a filled container.

#### **METAL DETECTOR COMPONENTS**

NAZWA	PRODUCENT		
Light tower	Werma		
Inverter	Sew		
Electric motor	Oriental Motor/Sew		
IR barriers	Telemecanique		
Manipulators	Baco		
Display + touch screen	FLEXEM		
electrical protection	Eaton/ Schneider Electric		
Switching elements	Finder/ Weidmuller		
Connectors	Weidmuller/ Phoenix		
Cables/Wires	Lapp Kabel/ Helukabel		

#### METAL DETECTORS FOR SMALL PRODUCTS

- Dedicated detector for testing small packaged products (e.g. meat, fish, vegetables, fruit). Can be prepared for product unpackaged bulk product in any configuration.
- ► What sets us apart:
  - 10-year warranty on the metal detector probe,
  - an unparalleled no-touch self-learning system,
  - built-in auto-calibration system no need for periodic inspections,
  - FROST' system,
  - high level of detection and stable operation of the device.



Model		ELEKTRON-MD				
Specification		2008	3008, 3012 3015, 3018	4008, 4012 4015, 4018		
	Fe	from Ø 0.5 mm	from Ø 0.6 mm	from Ø 0.8 mm		
Detection level	NoFe	from Ø 0.7 mm	from Ø 0.8 mm	from Ø 1.0 mm		
	St/st	from Ø 0.8 mm	from Ø 1.0 mm	from Ø 1.2 mm		
Probe clearance work	ing width	200 mm	300 mm	400 mm		
Probe clearance working height		80 mm	80 mm, 120 mm 150 mm, 180 mm	80 mm, 120 mm 150 mm, 180 mm		
The width of the conv	eyor belt	160 mm	260 mm	360 mm		
Maximum load		$10 \text{ kg/m}^2$	$15 \text{ kg/m}^2$	25 kg/m <sup>2</sup>		
Transporter length		1500 mm (optional other length)				
Standard transporter height		800 + 100 mm (optional different height)				
Operator Panel		HMI touch screen (optional analog buttons)				
Type of conveyor belt		Modular (optionally polyurethane)				
The direction of the transporter's work		Left to right (right to left optional)				
Type of control panel cover		Polycarbonate (optional stainless steel)				
Sides		Permanent (optionally adjustable)				
Pollution detection sig	naling	Optical-acoustic alarm and stopping the conveyor belt				
Conveyor belt speed		Adjustable from 0-35 m / min (optional fixed)				
"FROST" system		Option				
Power		230 V, 50 Hz				
Working temperature		0-45°C				
Material		Glass-blasted stainless steel				

#### **METAL DETECTORS FOR LARGE PRODUCTS**

- Metal detector dedicated for testing products packed in in E1, E2 boxes (e.g. meat, fish) and large cardboard boxes.
- ► What sets us apart:
  - 10-year warranty on the metal detector probe,
  - an unparalleled no-touch self-learning system,
  - built-in auto-calibration system no need for periodic inspections,
  - FROST' system,
  - high level of detection and stable operation of the device.



#### Model **ELEKTRON-MD** 5005, 5010, 5015, 5020 6005, 6010, 6015, 6020 **Specification** 5025, 5030, 5035, 5040 6025, 6030, 6035, 6040 Fe from Ø 1.0 mm from Ø 1.0 mm from Ø 1.2 mm **Detection level** NoFe from Ø 1.2 mm St/st from Ø 1.5 mm from Ø 1.5 mm Probe clearance working width 500 mm 600 mm 50, 100, 150, 200 50, 100, 150, 200 Probe clearance working height 250, 300, 350, 400 mm 250, 300, 350, 400 mm The width of the conveyor belt 460 mm 560 mm **Maximum** load $50 \text{ kg/m}^2$ $50 \text{ kg/m}^2$ 1500 mm (optional other length) **Transporter length** Standard transporter height 800 + 100 mm (optional different height) HMI touch screen (optional analog buttons) **Operator panel** Type of conveyor belt Modular (optionally polyurethane) The direction of the transporter's Left to right (right to left optional) work Type of control panel cover Polycarbonate (optional stainless steel) Sides Permanent (optionally adjustable) **Pollution detection signaling** Optical-acoustic alarm and stopping the conveyor belt Adjustable from 0-35 m / min (optional fixed) **Conveyor belt speed** "FROST" system Option Power 230 V, 50 Hz Working temperature 0-45°C Glass-blasted stainless steel **Material**

#### METAL DETECTORS WITH STANDING PROBE

- The metal detector was specifically designed for testing products standing tall (e.g. jars without lids, plastic and glass bottles, tall paper or plastic bags).
- ► What sets us apart:
  - 10-year warranty on the metal detector probe,
  - an unparalleled no-touch self-learning system,
  - built-in auto-calibration system no need for periodic inspections,
  - FROST' system,
  - high level of detection and stable operation of the device.

Thanks to the adjustable side panels product in an upright position stable passage through the metal detector probe metals.



Model		ELEKTRON-MD			
Detection level (depends on probe size)	Fe	from Ø 0.8 mm			
	NoFe	from Ø 1.0 mm			
	St/st	from Ø 1.2 mm			
Maximum load		$10 \text{ kg/m}^2$			
Standard transporter length		1500 mm (optional other length)			
Standard transporter height		800 + 100 mm (optional different height)			
Operator panel		HMI touch screen (optional analog buttons)			
Type of conveyor belt		Modular (optionally polyurethane)			
The direction of the transporter's work		Left to right (right to left optional)			
Type of control panel cover		Polycarbonate (optional stainless steel)			
Sides		Permanent (optionally adjustable)			
Pollution detection signaling		Optical-acoustic alarm and stopping the conveyor belt			
Conveyor belt speed		Adjustable from 0-35 m / min (optional fixed)			
"FROST" system		Option			
Power		230 V, 50 Hz			
Working temperature		0-45°C			
Material		Glass-blasted stainless steel			

#### NONSTANDARD METAL DETECTORS

- We carry out custom designs for metal detectors for products destined for milling (grinder)
  e.g. frozen food, meat and fish parts. Ideal solution for harsh environments with belt loosening system to keep the machine clean and machine defrosting.
- ► What sets us apart:
  - 10-year warranty on the metal detector probe,
  - an unparalleled no-touch self-learning system,
  - built-in auto-calibration system no need for periodic inspections,
  - FROST' system,
  - high level of detection and stable operation of the device.

#### Model

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Detection level (depends on probe size)	Fe				
	NoFe				
(ucpenus on probe size)	St/st				
Probe clearance working width					
Probe clearance working height					
Transporter length					
Standard transporter heig	ht				
Operator panel					
Type of conveyor belt					
The direction of the transporter's work					
Type of control panel cover					
Sides					
Pollution detection signaling					
Conveyor belt speed					
"FROST" system					
Power					
Working temperature					
Material					



#### **ELEKTRON-MD**

from Ø 0.8 mm from Ø 1.0 mm from Ø 1.2 mm On customer's request, from 260 mm to 1660 mm On customer's request, from 50 mm to 400 mm 1500 mm (optional other length) 800 + 100 mm (optional different height) HMI touch screen (optional analog buttons) Modular (optionally polyurethane) Left to right (right to left optional) Polycarbonate (optional stainless steel) Permanent (optionally adjustable) Optical-acoustic alarm and stopping the conveyor belt Adjustable from 0-35 m / min (optional fixed) Option 230 V, 50 Hz 0-45°C Glass-blasted stainless steel

#### **TUBE PRESSURE METAL DETECTORS**

- Detector designed for testing dense masses and liquids under pressure such as stuffings, minced meat, sausages, minced fish, jams, sauces, ketchups. Most often used between the stuffing machine and clipping machine.
- Metal detector equipped with a sight glass that allows the tester to be placed with the contamination inside pipeline, ensuring the highest reliability of the test.
- ► What sets us apart:
  - 10-year warranty on the metal detector probe,
  - an unparalleled no-touch self-learning system,
  - built-in auto-calibration system no need for periodic inspections,
  - FROST' system,
  - high level of detection and stable operation of the device.
- The rapid contaminated product separator is a three-way pneumatic valve that rejects only a small amount of product with the contamination. The response time is 1 s.

#### Model

Working diameter of the through tube				
	Fe			
Detection level	NoFe			
	St/st			
Control panel				
Memory function				
Type of control panel cover				
Pollution detection signaling				
Standard working height				
Power				
Working temperature				

### ELEKTRON-MD

Ø50 mm	950 mm Ø63 mm				
$\leq$ Ø 0.6 mm	$\leq$ Ø 0.7 mm	$\leq$ Ø 0.8 mm			
$\leq$ Ø 0.8 mm	$\leq$ Ø 1.0 mm	$\leq$ Ø 1.2 mm			
$\leq$ Ø 1.0 mm	$\leq$ Ø 1.2 mm	$\leq$ Ø 1.5 mm			
	HMI touch screen				
For 100 different products					
Made of polycarbonate (optionally in stainless steel)					
Optical and acoustic alarm					
1030 mm (+/- 50 mm)					
230 V					
0-45°C					

#### TUBE GRAVITY METAL DETECTORS

- The tubular gravity metal detector is designed for testing dry, fine, free-flowing, non-crystalline products tested in a gravity process.
- ► What sets us apart:
  - 10-year warranty on the metal detector probe,
  - an unparalleled no-touch self-learning system,
  - built-in auto-calibration system no need for periodic inspections,
  - FROST' system,
  - high level of detection and stable operation of the device.
- The design of the unit can be fitted with mountings for mounting at height and the control panel can be elevated to a distance of, for example, 10 m.
- ► The inner passage insert can be removable for cleaning.



Model		ELEKTRON-MD					
Working diameter of the through tube [mm]		50	75	100	150	200	
	Fe	$\leq Ø 0.6$	$\leq$ Ø 0.7	$\leq$ Ø 0.8	$\leq$ Ø 1.0	$\leq \emptyset \ 1.2$	
Detection level	NoFe	$\leq$ Ø 0.8	$\leq$ Ø 1.0	$\leq Ø 1.2$	$\leq$ Ø 1.5	$\leq \emptyset \ 2.0$	
	St/st	$\leq \emptyset \ 1.0$	$\leq$ Ø 1.2	$\leq Ø 1.5$	$\leq$ Ø 2.0	$\leq \emptyset \ 2.5$	
Display		Touch					
Control panel		HMI touch screen (optional analog buttons)					
Memory function		for 100 different products					
Type of control panel cover		Made of polycarbonate (optionally in stainless steel)					
Pollution detection signaling		Optical-acoustic alarm, NO / NC					
Power		230 V					
Power consumed		150 W					
Working temperature		0-45°C					
Working humidity		80% non-condensing water vapor					

#### **EQUIPMENT FOR METAL DETECTORS**

#### **MODULAR BELTS**

The tape is used to work in difficult conditions. Quick disassembly and easy cleaning of the tape make it easier to keep the device clean.

The belt has rubber grippers that improve the adhesion of the product to the surface, which allows you to work on ascending conveyors.

#### **POLYURETHANE TAPES**

Used to transport loose or unpacked products.

The tape is made of one piece of plastic, so it does not fray and does not contaminate food, easy to clean.

#### **TAPE LOOSENING**

"Easy clean" - the design of the detector allows loosening the conveyor belt for easy cleaning of the belt and the entire machine.

#### **ADJUSTABLE SIDES**

They make it possible the product to be directed to the right track, mainly used in the absence of a separator.













#### **SEPARATOR SYSTEMS**



**Blower** 

A very efficient and ergonomic system for light products up to 0.5 kg.



Pusher

Widely used rejection system for products packed. We offer pusher for products from 1 kg to 60 kg.



Trap

Reliable reject system for loose products.







**Track change** 

The separator redirects to the other track of the rejected product.

A trapdoor in the form of a falling conveyor Rejection system designed for long products with a closed zone and a lockable container. Roller separator for heavy products Dedicated to E1, E2 crates and large cardboard boxes etc.





**Reversing transporter** Discard system for loose products.



**Roller conveyor** System dedicated to E2 boxes.

#### SAMPLE CONSTRUCTION



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ELEKTRONIK SYSTEM Piotr Cieśliński ul. Ustronna 14 89-606 Charzykowy e-mail: elektron@metaldetektor.pl Owner: +48 608 34 34 34 Technical department: +48 666 45 05 05